



DETAILS	PRODUCTION / APPLICATION	CARE INSTRUCTIONS / ACCESSORIES
<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Lycra/spandex • Leather <p>Compatible with Eco Solvent and Solvent based inks</p> <p>Blade: Composition: Microns/Mils: 45°/60° PU 70/2.8</p>	<ul style="list-style-type: none"> • Heater/dryer setting: 113° F/45° C-122° F/50° C • Print and cut material • <i>With heavy saturation ink, dry for 1 hour before cutting</i> • Cut and Weed design • Use TTD Easy Mask to transfer image <p>Temp: Pressure: Time: Peel: 295° F/146° C Medium 15-20 sec. HOT</p> <p>For best performance, cover and reheat for 2-3 seconds</p>	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting • Iron friendly <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>



<p>Adheres to:</p> <ul style="list-style-type: none"> • White or light colors only • 100% cotton • 100% uncoated polyester • Poly/cotton blends <p>Compatible with Eco Solvent and Solvent based inks</p> <p>Blade: Composition: Microns/Mils: 45°/60° PU 30/1.2</p>	<ul style="list-style-type: none"> • Perform a test cut • Print in positive and cut material • Weed design • Allow 30 min. to 1 hour dry time for most designs • No masking required! <p>Peel design after 15 seconds - but not longer than 1 minute. if you wait longer than 1 minute, press shirt again and peel WARM after waiting 15 seconds</p> <p>Temp: Pressure: Time: Peel: 311° F/155° C Medium 10-15 sec. WARM</p>	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting • Turn garment inside out <p>Recommended Accessories: Siser weeder, Siser squeegee, multipurpose paper, heat transfer cover sheet</p>
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<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Lycra/spandex • Leather <p>Compatible with Eco Solvent and Solvent based inks</p> <p>Blade: Composition: Microns/Mils: 45°/60° PU 45/1.7</p>	<ul style="list-style-type: none"> • Heater/dryer setting: 113°F/45°C-122°F/50°C • Print and cut material • Allow 30 min. to 1 hour dry time for most designs before masking • Weed design • Use TTD Easy Mask to transfer image <p>Temp: Pressure: Time: Peel: 311° F/155° C Medium-Firm 15 sec. WARM</p>	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash cold with mild detergent • Do not bleach • Do not dry clean • Hang item to dry • Turn garment inside out <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>
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<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends <p>Compatible with Eco Solvent and Solvent based inks</p> <p>Blade: Composition: Microns/Mils: 45°/60° PU 80/3.1</p>	<ul style="list-style-type: none"> • Print and cut material • No dry time required! • Weed design • Use TTD Easy Mask to transfer image <p>Temp: Pressure: Time: Peel: 300° F/149° C Medium 15 sec. WARM</p>	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Turn garment inside out • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>
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<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Lightly siliconed nylon • Leather <p>Compatible with Eco Solvent, Solvent, Latex and Thermal Resin (Gerber Printers) Inks.</p> <p>Blade: Composition: Microns/Mils: 45°/60° PVC 135/5.3</p>	<ul style="list-style-type: none"> • Print and cut material • Weed design • Allow 30 min. to 1 hour dry time for most designs before masking • Use TTD Easy Mask to transfer image <p>Temp: Pressure: Time: Peel: 320° F/160° C Medium 10-15 sec. HOT</p>	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Turn garment inside out • Machine wash warm with mild detergent • Do not dry clean • Do not bleach • Dry at normal setting <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>
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<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Leather • Sublimated polyester <p>Compatible with Eco Solvent and Solvent based inks</p> <p>Blade: Composition: Microns/Mils: 45°/60° PU 110/4.3</p>	<ul style="list-style-type: none"> • Heater/dryer setting: 113° F/45° C-122° F/50° C • Print and cut material - no dry time required • Weed design • Use TTD Easy Mask to transfer image <p>For best performance, cover and reheat for 2-3 seconds</p> <p>Temp: Pressure: Time: Peel: 265° F/130° C Medium 15 sec. WARM</p>	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting • Turn garment inside out <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>
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<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Leather <p>Compatible with Eco Solvent, Solvent, Latex and Thermal Resin (Gerber Printers) Inks.</p> <p>Blade: Composition: Microns/Mils: 45°/60° PVC 350/13.8</p>	<ul style="list-style-type: none"> • Print and cut material • Weed design • Allow 30 min. to 1 hour dry time for most designs before masking • Use TTD Easy Mask to transfer image <p>Temp: Pressure: Time: Peel: 320° F/160° C Medium 15 sec. HOT</p>	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Turn garment inside out • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>
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* Visit printer manufacturer's site for profiles Siser highly recommends testing prior to production.